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# **AUTHORITY**

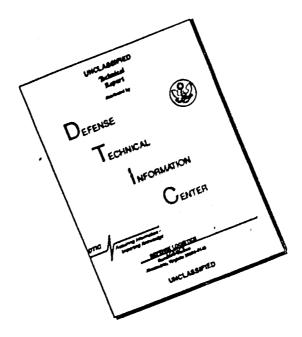
AGO D/A ltr, 29 Apr 1980

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EGD-BD-OP

15 November 1971

SUBJECT: Operational Report - Lessons Learned, 84th Engineer Battalion

(Construction), Period Ending 31 October 1971, RCS CSFOR - 65 (R3)

THRU: CO, 45th Engineer Group (Construction), ATTN: AVEGD-OP

CG, USARENGRCOMDV, ATTN: AVCC-MO

CG, USARV, ATTN: AVHDO-DO CG, USARPAC, ATTN: GPOP-DT

TO: HQDA (DAFD-ZA), Washington, D.C. 20310



- 2. Lessons Learned: Commander's Observations, Evaluation and Recommendation
- a. Personnel:
  - (1) SUBJECT: Observation on over strength.
- (a) OBSERVATION: It is evident that individuals are being assigned from standown units without serious consideration as to the proper utilization of the individuals concerned.

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- (b) EVALUATION: The assignment of individuals from standown units merely for the purpose of requiring them to remain in country without regard to the needs of the gaining unit is not consistent with good personnel management practice. The result is the utilization of the individuals for duties other than what he was trained for, thus making the individual lack the desire to produce. Since most of the young soldiers resent being here, when they are just ransfered from one unit to another, job to job, without job satisfaction, they are inclined to become bored and resentful and this only results in additional disciplinary problems.
- (c) RECOMMENDATIONS: Consideration of the gaining unit's needs, to include projected losses, should be taken into consideration before the wholesale reassignment of personnel. A prime example is when the 14th Engineer Battalion Stooddown, personnel were reassigned to the 39th Engineers and before they could even get settled properly they were transfered to this battalion because the 39th was notified to standdown. Regardless of how long an individual has been in country, consideration of the individual needs and value to the command should be taken into consideration prior to reassignment solely for the purpose of retaining the individual in Vietnam to complete the short tour requirement.
  - (d) COMMAND ACTION: None.
  - 2. SUBJECT: Transfer of short timers from standdown units:
- (a) OBSERVATION: This battalion has received personnel with such insufficient retainability that by the time he processes into his unit, he was getting ready to depart again.
- (b) EVALUATION: The in country reassignment of individuals with less than 90 days remaining in country does not benefit the individual or the gaining unit. Personnel assigned with only 20, 30, or less than 60 days until DEROS cannot be properly utilized. To start with, they are bitter for being reassigned with such a short amount of time remaining and they knew that in most cases, since they will be leaving soon, the primary job they will be assigned will be one of trying to keep them busy. Many times those individuals feel what they are doing doesn't even help the mission, this cause them to become lax and only adds to disciplinary problems.
- (c) RECOMMENDATIONS: Do not reassign individuals with less than 90 days remaining in country to other units in Vietnam.
  - (d) COMMAND ACTION: None

SUBJECT! Operational Report - Lessons Learned 84th Engineer Battalian (Construction), Period Engine 3, October 1971, RCS CSFOR - 65 (R3)

- h. Intelligence: None
- c. Operations:
- (1) Corpaction of Sand Cements
- (a) OBSERVATION Rewed compaction equipment was extremely difficult to pull through sand and required a large prime rever which was wider them, the compactor and left ridges in the final compactod surface. A smaller prime mover could be utilized if the entire area of compaction and turn around were saturated with water. However, this nethod normally exceeded the unity water delivery capability. Little trouble was encountered in the sand cemen area once it reached OMC.
- (b) EVALUTION: A self propolled relier that can nove forwards and backwards eliminating the poel for turn around would solve the problem.
- (c) ASCOMMENDATIONS: Self propelled rollers be made an organic part of all Construction Battalians.
- (d) CCMAND ACTION: Recommended change to MICE was submitted on 1 Jun 1971, To provide immediate relief requests for temporary lean were submitted in May 1971.
  - (2) Burby Traps at Destroyed Culvort Sites:
- (a) OBSERVATIONS: While repairing a blown outvert site on Q1, five new ware grouped together must the side of the read emplacently conducting conversation. Job site security consisted of gun trucks parked on the read bad. No sweep of the area was conducted and no security placed at 360 degrees around the site. The culvert site was sweep for mines using mine dogs and rine detectors. An explosive charge was detenated under the grouped individual resulting in 5 KIA.
- (b) EVALUATION: Complacency was the killer. Mad the site and surrounding terrain been vigorously sweet, alert sentiales placed around the work site and individuals on the site kept alert and dispursed, casualties could have been avoided or at least minimised.
- (c) ECCHMULTICES. Frequent training diases and emercises be run to keep personnel aware of the importance and proper nethod of approaching enemy destroyed attes. A through briefles be conducted prior to moving to the site to insure a well informed and abort repair force.
- (d) COMMIND ACTION: Hime and booby tray training has been exphasised in the battalian. Classes are taught at correspond on a monthly basis. Broby traps have been made a subject of daily discussion when writing on alter susceptable to energy activity.

SUBJECT: Operational Report - Lessons Learned, 84th Engineer Battelion (Construction), Terriod Ending 31 October 1971, RCS CSFOR - 65 (R3)

- c. Operations: (Convid)
- (3) Transit Mix Concrete:
- (a) CRSERVATION: While pouring concrete at the Keystone Betrograde
  Facility, it was noted that the consistency of the concrete varied from
  truck to truck. It was learned that the contractors batch plant was consistent
  with the mix, but the drivers were adding water to make the concrete more
  workable for the ground crew.
- (b) EVALUATION: The strength of the concrete varied with the slump. Strict supervision and quality control was needed at the batch plant and at lour site. If trucks were checked prior to leaving the plant and again during the pour, the quality of concrete could be controlled readily.
- (c) HECOMENDATIONS: A quality control representative be stationed at the batch plant to check the nix and alway of each latch. Another quality control representative at the pour site to check alway on every lead during the pour.
- (d) CCMAND ACTION: This procedure has been made a part of this battalion's Quality Control SCE.
  - (4) Compaction:
- (a) CREENVATION: While excavating for form work on the Keystone Betrograde Facility, Hydrauliq fill was encountered which could not be compacted. The naterial remained spongy regardless of the compactive effort applied.
- (b) BVALUATIONS. The hydraulic fill had to be removed, at least to a depth to allow a bridging action when rock was added to the excepted area.
- (c) HECOMENDATIONS: The bad material be emayated to a depth of 7 feet and 6-10 inch surge mock be placed in an attempt to bridge over the spondage. Six feet of surge mock was adequate to bridge the area and another 12 inches of select fill provided a perfect blend with the surgeunding fill. Forms were constructed and concrete poured. Class 60 loads have been common over the area with no apparent subgrade failure.
  - (d) CCHIAND ACTICM: None,
  - (5) Transporting Pipe to Inaccessible Areas
- (a) OBSERVATION: We were required to lay 1500 feet of 6" PCL line at Spanish Beach to support the Keystone Netwograde Facility. This area was not accessible to vehicle traffic and only light beats could approach it because of a reaf. This problem of delivering pipe to the site had to be solved irradiately.

FGD. BD\_CE

SUBJECT: Operational Report - Legans and anneal S4th Engineer Battalion (Construction), Teriod Lading 31 October 1971, RCS CUPCR - 65 (R3)

## c. (peration (Cont'd)

- (b) EVALUATION: Helicopter delivery would be measthe, but many trips would be necessary hauling bulky loads. If the pipe was capped at both ends it may be possible to float them to the site.
- (c) MECOMMENDATIONS: The 6 inch pipe be capped and transported to the vicinity of the site by barge. Pipe would be floated a shore during high tide. Over 1500 feet of pipe was transported in this manner with no loss.
  - (d) COMMIND CTION: None
  - (6) Expedient Septic Tank:
- (a) CESERVATION: 4 450 gallon/day septic tank was needed at the TE-1 MACV Facility. Forming naterial was critical to other areas of the project and in short supply. A nethod other than concrete had to be divised.
- (b) EVALUATION: Corrugated netal pipe could very possibly be used for the tenk and baffles.
- (c) ISCUMENDATIONS: A 48" corrugated netal ripe be utilised as the tank and 18" corrugated netal ripe be used as the baffles. A concrete floor and top be constructed. System has functioned perfectly since installation.
  - (d) CUMAND ACTION: None
  - (7) iding Footors
- (a) CBSERVATION: The ness hall at the TR-1 MACV Facility needed plumbing installed under the concrete floor. Flumbing material was not available but all other construction natural was on hand.
- (b) EVALUATION: The fleer slab could not be poured because of the non-availability of plunking material, but it was extremely important to commonce construction in order to neet existing schedules.
- (c) IECCHENDATICIES four a ring footer to possit construction to continue. The building be erected on the fector and then plunding material became available they would be installed. The concrete floor be poured after erection of building frame and installation of plunding.
  - (A) CCHMAND ACTION: None
  - (8) Fabrication of Spreader Bars:
- (a) CHENVATION: Dury trucks to had rock for the Double Rituations Surface Treatment on Louis ML-13C were critical. Very few days Arucks in the battalion were equipped with spreader bars.

- c. Operations: (Contid)
- (b) EVALUATION: In order to spread the rock evenly a spreader had to be used. More spreader bars had to be made available immediately.
- (c) RECOMENDATION: Manufacturing an appropriate tool by welding a in sheet of steel, cut to pattern, on the back of the 5 ten truck. Two pieces of 2" angle iron, 21" long and 9½" apart be attached to the end of the steel. A 1" bar, 26" long be placed horizontally and welded to the bottom of the angle iron to connect to the spreader box.
  - (d) COMMAND ACTION: None
  - (9) Commiscations Towers
- (a) CREMINATIONS A 55 foot communications tower was needed at Carp Heallong to improve the existing communication facility.
- (b) BVALUATION: Construction with 60 foot timber poles was suggested, but timber poles of that length were not available. Also the location of the tower was so confined that nanipulating the poles would be difficult, if not impossible. Cld 40 ton orane bons were available at the FMC yard.
- (c) IECOMMIDATION: A 6° x 6' x 8' footer be excavated. The first 15' section of born be placed in the hele and rober be formed in and around the section. Concrete be round embedding the tower section in reinforced concrete. From this base, 15 foot sections be added until the desired height is reached.
  - (d) COMMAND ACTIONS None
  - (10) Hoad Reconneissance under Flood Conditions
- (a) ORERVITCH: thile inspecting Highway (L) after typhoon Heater, 16 was found that the majority of the road was under vater.
- (b) EVALUATION: A complete road reconngisasmos had to be conducted to determine the trafficability of the road. Supply conveys were critical to stranded units.
- (c) ACCREMITATIONS: A fact recommanded to conducted using a 5 ton dump truck to follow the ground nounted recon team, all numbers of the recon team be equipped with inflated life jackets and required to hold onto an anchor line attached to the 5 ton dump truck.
  - (d) CURLED 15TICH: None
  - d. Granisatios None
  - e. Training None



BGD. TOLER

SUBDICT: Operational Report - Jessons Learned, 84th Engineer Battalion (Construction), Period Engine . October 1971, RCS CSFCR - 65 (R3)

### f. Logisticus

- (1) Procurement of Construction Materials:
- (a) CREENVAILUE Many projects are very "short-fixed" requiring innediate response. Construction naterials are normally the hold up during the initial phases of the project.
- (b) BVALUATION: Procurement of natorials requires a certain grount of paper work in the form of bills of natorials and requisitions. However, this required administrative work could be completed and processed very quickly. The locations of natorials, delivery of natorials and continuous follow-up were the factors causing delay.
- (c) RECOMENDATIONS: An officer be assigned to the S4 Section with the primary duty of naterial readiness expeditor. Procurement of construction naterials being his primary function.
- (d) COMMAND ACTION: This situation is peculiar only to this combat sone, therefore, the need for an MHE would have to be determined by the existing sibuation.

g. Communications

- (1) Shortage of Communication Equipments
- (a) ORERVATION: The 84th Engineer Battalian (Construction) has been assigned contat engineer projects as well as construction projects. This has nade it necessary to operate with squad size units, widely dispersed throughout built up areas and an occasion, being isolated on renote fire support bases. Control has been a constant problem because of the lack of sufficient radios.
- (b) EVALUATION: Construction battalions involved in tactical operation should have the some squad level communications republicly as the Combat Engineer Pattalions.
- (c) MCCOSENDATIONS. The NTA for Construction Sattalions to changed to authorise equal level communications.
- (d) GUHLAND ACTIVE A recommended change to the NTUR is now being drafted.
  - h. Material: None
  - 4. Cthere lione

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Life, Ca.
Commending

WEDG-2 (30 by 71) 1st Ind bull JECT: Operational Report - Lessons Learned, 84th Engineer Pattalion (Construction), APO 96349

....... SETTLES, 45TH INSIGHER GROUP (BOUNTRUCTION), APO 96317

TERU: Communing Conoral, Was ERCONDY, ATTY: AVCC-MO, AFO 96491

- TO: Feadquarters, Department of the Army (DAFD-ZA), Jashington DC, 20310
- 1. The significant activities and lessons learned have been reviewed and are alequate reflection of the units operations during this period.
- 2. Afterence item concerning," Observation on over strength," page 20, para n. Comment. Accomment that either units be allowed to curtail over area to personnel or Dawl influx of personnel to over strength units to allow a Mat balance to be achieved. At this time, some units are at 120% Mat strength in personnel.
- 3. Anterence item concurring," Transfer of whort timers from standdown units," age 3/, pare 2. Joneur. Recommended that actions by initiated to prevent short timers transfers.
- 4. in Parance itam concerning," Compaction of sand cement," page 32, para 1. Concur. Approval of NTCM shange recommonded.
- 5. leferance item concerning," looky traps at destroyed calcert sites," page 32, page (c). Joncur. Nonctions by JGAPAC or DA is recommended.
- 6. Reference 'tem conc raing,' Transit mix concrete," page 33, para 3. Concur. to actions by JARAC or BA is recommended.
- 7. ... Stronge item concerning, " Compaction, " page 33, para 4. longer. No actions by USANAC or DA as recommended.
- E. Reference item concerning, "Transporting pipe to inaccessible areas," page 13, para 5. Joneur. To actions by 15 40 AC or DA is recorded.
- 9. Reference item concerning, "Exedist septic tanks," page 34, para 6. Concur. No acti as by U.St.AC or DA is recommended.
- 10. Reference item concerning," King footers," page 34, para 7. Concur. No actions by JALAC or DA is recommended.
- 11. Heforence item concerning," Astrication of spreader bars," page 34, para ". Concur. No acti as by Bh Mill or DA is recommended.
- 12. Reference item concerning," to munication towers," page 35, para 9. Concur. to actions by USEPAC or DA as recommended.

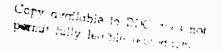
MADH-2 (30 Nov 71) 1st Ind STELECT: Operational Report - Lessons Learned, 84th Engineer Battalion, (Construction), APO 96349, (Const.)

- 13. Reference item concerning," Road reconsisence under flood conditions," page 35, para 10. Concur. No actions by USARPACoor DA is recommended.
- 14. Reference item concerning," Procurement of construction materials," page 30, para f. Concur. Recommend the MTCE for combat and construction battalions be augmented to include a line for material readiness exeditor.
- 15. An ference item concerning," Shortage of communication equipment, page 35 para 9. Concur. Change to MTCE is being drafted to be submitted through normal channels. Recommend approval of MTCE change upon reciept.

FOR THE GOMALDER

THOMAS N. WHITSETT

Assistant Adjutant



AVCC-MO (15 Nov 71) 2nd Ind SUBJECT: Operational Report - Lessons Learned, 84th Engineer Battalion (Construction), Period Ending 31 October 1971, RCS CSFOR-65 (R3)

He, U.S. Army Engineer Command Vietnam, APO San Francisco 96491 g \_\_\_

- TO: Commanding General, U.S. Army Vietnam, ATTN: &VHDO-DO, APO San Francisco 96375
- 1. The significant activities and lessons learned have been reviewed and are an adequate reflection of the unit's operation during this period.
- raragraph 2a(1). Concur. Personnel should be reassigned to minimize turbulence, but the incremental nature of drawdown planning and execution occasionably results in multiple reassignments. No action by USARPAC or DA is recommended.
- 3. Reference item concerning "Transfer of Short Timers from Stand-down Units", page 3/, paragraph 2a(2). Concur with the statement that personnel with less than 90 days remaining in their FST should not be reassigned to other units in Vietnam. No action by USARPAC or DA is recommended.
- 4. Reference item concerning "Compaction of Sand Cement", page 32, para 2c(2). Ronconcur. Goordination with 84th Engr Bn by AVCC-MO-P indicates that the motorized roller referred to is a self-propelled steel-wheeled roller which is authorized by MTCE 5-117G and 5-118G. No action by USARPAC or DA is recommended.
- 5. Reference item concerning "Transit Mix Concrete", page 35, paragraph 2c(3). Nonconcur. One supervisor at the pour site should be able to control the addition of water and the mixing of the concrete. No action by USARFAC or DA is recommended.
- 6. Reference item concerning "Compaction", page 33, paragraph 2c(4). Concur. This is a satisfactory method for eliminating bad material from a soil structure. The bad material in the hydraulic fill was probably a "mud pocket". This pocket occurs when a pool is allowed to form as an area is being filled. Excessive fines then settle out of the dredge effluent producing a "mud pocket". No action by USARPAC or DA is recommended.
- 7. Reference item concerning "Transporting Pipe to Inaccessible Area", page 33, paragraph 2c(5). Concur. This type of operation should only be conducted in good weather with rigid safety precautions enforced, especially during the retrieval of the 6 inch pipe. This method of transporting pipe should be one of the last plans considered due to the safety hazards and the possible loss of pipe when floating it to shore on the high tide. No action by USANPAC or DA is recommended.

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E. Aleference item concerning "Procurement of Construction Material", page N., paragraph 2f(1). Nonconcur, the Construction Engineer Battalion is designed to function in a Combat Environment any where in the world. The battalion S-4 officer supplemented with a battalion S-4 MCO is capable of maintaining the proper priority for expediting construction materials. If a battalion location makes it entirely infeasible for the battalion S-4 to handle this function a battalion could be tailored with a specific MCE. No action by USARPAC or DA is recommended.

9. Reference item concerning "Shortages of Communication Equipment", page 34, paragraph 2g(1). Concur. The recommendation for change to the MTCS will be forwarded by this headquarters for consideration and possible approval.

FOR THE CONMANDER:

CPT, ACC

Assistant Adjutant General

GF: Sith Engineer Sattalion 45th Engineer Group

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AVHDO-DO (15 Nov 71) 3rd Ind SUBJECT: Operational Report - Lessons Learned, 84th Engineer Bettalion (Construction), Period Ending 31 October 1971, RCS CSFOR-65 (R3)

Headquarters, United States Army Vietnam, APO San Francisco 96375

TO: Commander in Chief, United States Army Pacific, ATTN: GPOP-PD, APO 96558

This headquarters has reviewed the Operational Report - Lessons Learned for the period anding 31 October 1971 from Headquarters, 84th Engineer Battalion and considers it an adequate reflection of the unit's activities during the period.

FOR THE COMMANDER:

CPT ACC

ASSISTANT ADJUTANT GENERAL

Cy furn: USARENGRCOND-V 84th Engr Bn GPOP-FD (15 Nov 71) 4th Ind
SUBJECT: Operational Report-Lessons Learned, HQ 84th
Engineer Battalion (Const), Period Ending
31 October 1971, RCS CSFOR-65 (R3)

HQ US Army, Pacific, APO San Francisco 96558 1 0 MAR 1972

TO: HQDA (DAFD-ZA) WASH DC 20310

This headquarters concurs in subject report as indorsed.

FOR THE COMMANDER IN CHIEF:

M. L. MAH 1LT, AGC Asst AG